

## BIOCOMPATIBLE PHOTOPOLYMERS FOR 3D PRINTING OF MEDICAL DEVICES

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The last years have seen an increasing interest in the development of photopolymerizable monomers providing low cytotoxicity in their cured state.[1] This fact can mainly be explained by the rapid progress in UV based additive manufacturing technologies such as stereolithography, digital light processing or 3D ink-jet printing, which enables the fast, accurate and individual fabrication of biocompatible structures. In this contribution, the versatility of the thiol-yne photo-click reaction[2] for the fabrication of biocompatible photopolymers is shown at the example of tailor-made alkyne and thiol monomers. It turned out that the synthesized monomers offer curing rates similar to acrylates, while providing much higher conversion and lower monomer cytotoxicity.[3] This fact makes the developed resins interesting for the 3D printing of biocompatible structures such as medical devices.[4]

Not only non-degradable, but also degradable monomers were designed, enabling the selective adjustment of the resorption behaviour of the resulting polymers. Most importantly, selected thiol-yne formulations were printed successfully with an accuracy of 40x40  $\mu\text{m}$ , which seems to be high enough to print medical devices with smooth surfaces or bone scaffolds, where textures with pore sizes of 50-1000  $\mu\text{m}$  are known to support bone ingrowth.[5]

The herein described monomers pave the way towards the fabrication of biocompatible photopolymers with tuneable properties.

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[2] Lowe, A. B.; Hoyle, C. E.; Bowman, C. N. Thiol-yne click chemistry: A powerful and versatile methodology for materials synthesis. *J. Mater. Chem* 2010, 20, 4745, DOI: 10.1039/b917102a.

[3] Oesterreicher, A.; Ayalur-Karunakaran, S.; Moser, A.; Mostegel, F. H.; Edler, M.; Kaschnitz, P.; Pinter, G.; Trimmel, G.; Schlögl, S.; Griesser, T. Exploring thiol-yne based monomers as low cytotoxic building blocks for radical photopolymerization. *Journal of Polymer Science Part A: Polymer Chemistry* 2016, 54, 3484–3494, DOI: 10.1002/pola.28239.

[4] Oesterreicher, A.; Gorsche, C.; Ayalur-Karunakaran, S.; Moser, A.; Edler, M.; Pinter, G.; Schlögl, S.; Liska, R.; Griesser, T. Exploring Network Formation of Tough and Biocompatible Thiol-yne Based Photopolymers. *Macromolecular Rapid Communications* 2016, 37, 1701–1706, DOI: 10.1002/marc.201600369.

[5] Oesterreicher, A.; Wiener, J.; Roth, M.; Moser, A.; Gmeiner, R.; Edler, M.; Pinter, G.; Griesser, T. Tough and degradable photopolymers derived from alkyne monomers for 3D printing of biomedical materials. *Polym. Chem.* 2016, 7, 5169–5180, DOI: 10.1039/C6PY01132B.